



2 Bore code

- B** Without keyway
- Z** With collet

4 Type

- A** Without handle
- D** With revolving handle

5 Coding

- S** With standard scale
0...90, 100 graduations
acc. scale scheme
d₁/100 A RA 0-10 20...90/10
(only for bore code Z)

Metric table

d ₁	d ₂ H8 Bore	d ₃	d ₄	d ₅	b -0.5	h	l ₁	l ₂	l ₃ ≈	r	Ø Handle
52 2.05	10 0.39	50 1.97	37 1.46	39.5 1.56	13 0.51	3.8 0.15	23 0.91	17 0.67	19 0.75	15.5 0.61	13 0.51
62 2.44	10 0.39	60 2.36	47 1.85	49.5 1.95	13 0.51	3.8 0.15	23 0.91	17 0.67	21 0.83	20.5 0.81	14 0.55

Dimensions in: millimeters - inches

Specification

- Aluminum
Black, anodized finish
- Standard scale (coding S) engraved
- Cover
Plastic, light gray
- Collet / hex nut
Brass
- Cylindrical revolving handle GN 599.5
→ page 41
Plastic
Technopolymer
- Black, matte finish
- Threaded spindle
Stainless steel AISI 303
- Keyways WN / DIN 6885 → page 2039 / 2040
- ISO Fundamental Tolerances → page 2129
- Stainless Steel Characteristics → page 2143
- RoHS compliant

On request

- Other modifications such as inch and special metric bores, keyways, set screw holes, etc.

Information

GN 736.1 knurled control knobs are used for setting operations with low torque. Coarse setting is made by means of the cylindrical revolving handle (fingertip grip) followed by fine setting using the knurled rim of the knob.

The version with collet offers an absolutely reliable mounting on the shaft and at the same time allows an easy setting of the adjustable scale ring wheel. The scale is wear resistant and easily legible since the engraved numbers contrast with the black anodized surface.

Besides the standard scale (Coding S) the knurled control knobs can be supplied with any type of graduation.

Full details of the available graduations, numbering sequence, number position and type of scale see "How to order - Graduations" on page 328.

Prices for other scales on request.

see also...

- Countersunk Washers GN 184 (for Axial Fixing) → page 1150
- Control Knob Flanges GN 826 (for Adjustable Spindles) → www.jwwinco.com

How to order (Without scale)	1 Knob diameter d ₁
 GN 736.1-52-B10-D	2 Bore code
	3 Bore diameter d ₂
	4 Type

How to order (With scale)	1 Knob diameter d ₁
 GN 736.1-62-Z10-A-S	2 Bore code
	3 Bore diameter d ₂
	4 Type
	5 Coding