



- 4 Type**
- B** Smooth contact face, turned
 - G** Smooth contact face, ground
 - K** Spherical contact face, turned

Metric table

Dimensions in: millimeters - inches

2			3						
h	d ₁	d ₂	e	l ₁	l ₂	r	A/F		
10 Type G ±0.01 Type B / K ±0.05 0.39	16 0.63	25 0.98	M 6	10 0.39	11 0.43	8 0.31	0.8 0.03	15 0.59	10 0.39
12 0.47	20 0.79	30 1.18	M 8	13 0.51	14.3 0.56	10 0.39	1 0.04	20 0.79	13 0.51
16 0.63	25 0.98	40 1.57	M 10	17 0.67	18.7 0.74	12 0.47	1.2 0.05	30 1.18	17 0.67
20 0.79	32 1.26	50 1.97	M 12	19 0.75	20.9 0.82	14 0.55	1.6 0.06	35 1.38	19 0.75
25 0.98	40 1.57	60 2.36	M 16	27 1.06	29.7 1.17	19 0.75	2 0.08	50 1.97	27 1.06

Specification

- Steel
- Case-hardened
- Blackened finish
- RoHS compliant

1
ST

On request

- Other dimensions
- Other materials

Information

GN 408.1 positioning and supporting elements are used in jig and tool construction, e.g. for holding and positioning workpieces. They can also be used as stops, thrust blocks or feet.

Type G is especially suitable for applications where the height of the contact face has to be as precise as possible. On uneven or inclined surfaces, such as unmachined parts, the spherical contact face of type K offers particular advantages.

see also...

- Positioning Elements GN 409.1 / GN 409.2 → page 1181 / www.jwwinco.com
- Jig Feet DIN 6320 → www.jwwinco.com
- Locating / Seating Pins DIN 6321 → page 1178
- Seating Pins GN 6321.1 → page 1184

How to order GN 408.1-ST-32-M12-G	1 Material
	2 Height h
	3 Thread d ₁
	4 Type