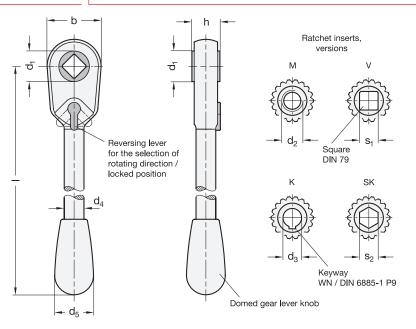
# **Ratchet Wrenches**

Steel Housing / Stainless Steel Wrench Arm





Metric



## Metric table

<b>U</b>	2		2		2		Dimensions in: millimeters / inches						
<b>d</b> <sub>1</sub> Ø Insert	<b>d<sub>2</sub></b> Thread		<b>d</b> <sub>3</sub> H7 Bore with keyway		<b>S</b> <sub>1</sub> Square		S <sub>2</sub> Hex	b	d <sub>4</sub>	d <sub>5</sub>	h	Length I	Max. torque in Nm
<b>12</b> 0.47	M 8	-	-	-	V 8	-	-	<b>22</b> 0.87	<b>9</b> 0.35	<b>20</b> 0.79	<b>11</b> 0.43	<b>118</b> 4.65	40
<b>17</b> 0.67	M 10	M 12	K 10	K 12	V 10	-	SK 12	<b>30</b> 1.18	<b>11</b> 0.43	<b>26</b> 1.02	<b>14</b> 0.55	<b>156</b> 6.14	70
<b>22</b> 0.87	M 14	M 16	K 14	K 16	V 12	V 14	SK 14	<b>39.5</b> 1.56	14 0.55	<b>33</b> 1.30	<b>17</b> 0.67	<b>187</b> 7.36	130
<b>26</b> 1.02	M 20	-	K 18	-	V 17	-	SK 17	<b>46</b> 1.81	<b>17</b> 0.67	<b>33</b> 1.30	<b>22</b> 0.87	<b>219</b> 8.62	180

Stainless Steel Characteristics

## Specification

### Housing

Steel Powder coated

Black, matte textured finish

#### Wrench arm

Stainless steel AISI 303

Matte shot-blasted finish

#### Insert

Steel, hardened

# Domed gear lever knob EN 719.1

Plastic, Phenolic (PF)

Black, shiny finish

### RoHS

## On request

· Modified inserts

## Accessory

**GN 184** Countersunk Washers QVX Ratchet wrenches GN 316 are robust, easy to handle and have an appropriate and attractive design.

Ratchet wrenches are normally used wherever the same ratchet insert is always required or where it makes sense to leave the ratchet wrench at the place of use. That can mean, attaching it to equipment or machinery as a "stationary" tool. Various versions of ratchet inserts are available, and these can be exchanged as needed by loosening the retaining screw and removing the cover plate.

The ratchet action is deactivated when the reversing lever is in the locked position (central position), allowing torque to be applied in both directions.

see also	Page
GN 318 Ratchet Wrenches (Stainless Steel)	QVX
Technical Information	
Keyways WN 6885 / DIN 6885-1	QVX
Square Bores WN 79	QVX
ISO Fundamental Tolerances	OVX

How to order	1	Insert diameter d₁
GN 316-26-V17	2	Square bore s <sub>1</sub> (s <sub>2</sub> , d <sub>2</sub> , d <sub>3</sub> )



QVX