

- 2 Type**
- B** With rubber stop
- 3 Identification no.**
- 2** Mounting with countersunk holes

**Metric table**

l <sub>1</sub>	l <sub>2</sub> <sup>+4</sup> / <sub>-4</sub> Stroke	l <sub>3</sub>	F <sub>s</sub> per pair	
			at 10,000 cycles	at 100,000 cycles
350 13.78	335 13.19	685 26.97	650 N 146 lbf	570 N 128 lbf
400 15.75	400 15.75	800 31.50	750 N 169 lbf	680 N 153 lbf
450 17.72	451 17.76	901 35.47	750 N 169 lbf	750 N 169 lbf
500 19.69	506 19.92	1006 39.61	750 N 169 lbf	750 N 169 lbf

Dimensions in: millimeters - inches

l <sub>1</sub>	l <sub>2</sub> <sup>+4</sup> / <sub>-4</sub> Stroke	l <sub>3</sub>	F <sub>s</sub> per pair	
			at 10,000 cycles	at 100,000 cycles
550 21.65	555 21.85	1105 43.50	750 N 169 lbf	750 N 169 lbf
600 23.62	612 24.09	1212 47.72	750 N 169 lbf	750 N 169 lbf
700 27.56	700 27.56	1400 55.12	750 N 169 lbf	750 N 169 lbf

**Specification**

- Slide profile  
Steel, zinc plated, blue passivated finish **ZB**
- Balls  
Rolling bearing steel, hardened
- Ball cage  
Steel, zinc plated
- Rubber stop  
Plastic / Elastomer
- Self-retracting mechanism, dampened  
Steel / plastic
- Operating temperature -4 °F to +212 °F  
(-20 °C to +100 °C)
- **RoHS compliant**

**Information**

GN 1424 telescopic slides with dampened self-retracting mechanism are installed in pairs. The stroke reaches ≈ 100 % of the nominal length l<sub>1</sub> (full extension).

The telescopic slides are delivered in **pairs**. They can be installed on either the left or right side due to the design. All mounting holes are easy to reach through auxiliary holes. Only the mounting holes are shown, but other production-related holes may be present.

**see also...**

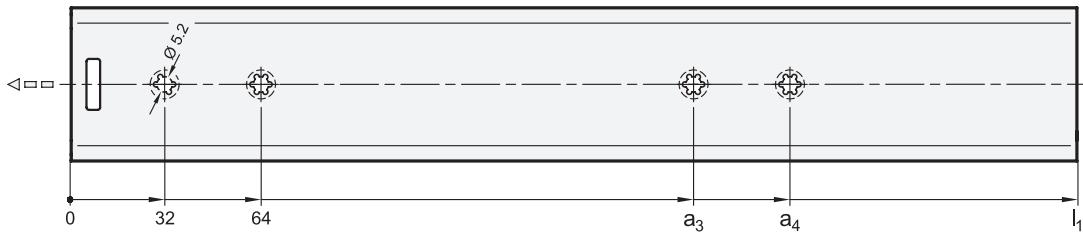
- *List of Telescopic Slide Types* → page 1856
- *Technical Information on Telescopic Slides* → page 1901
- *Telescopic Slides GN 1422 (with Self-Retracting Mechanism)* → page 1879
- *Telescopic Slides GN 1432 (with Self-Retracting Mechanism)* → page 1889

**On request**

- Other lengths and hole distances
- Other mounting options
- With locking device (in extended position)
- Other finishes
- With support bracket

<p><b>How to order</b></p> <p><b>GN 1424-400-B-2-ZB</b></p>	<b>1</b> Length l <sub>1</sub>
	<b>2</b> Type
	<b>3</b> Identification no.
	<b>4</b> Finish

**Mounting holes - Outer slide**

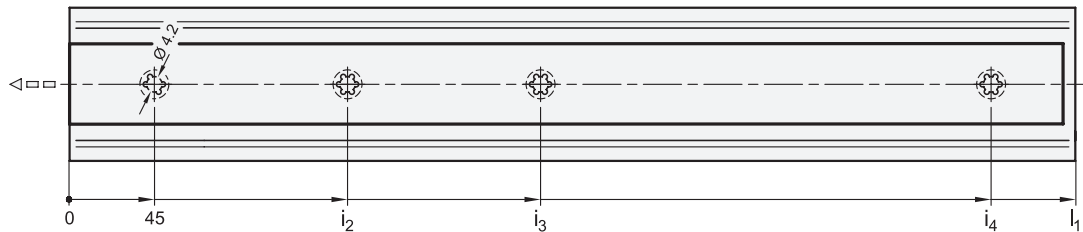


**Metric table**

Dimensions in: millimeters - inches

$l_1$	$a_3$	$a_4$
350 13.78	192 7.56	224 8.82
400 15.75	224 8.82	256 10.08
450 17.72	288 11.34	320 12.60
500 19.69	320 12.60	352 13.86
550 21.65	352 13.86	384 15.12
600 23.62	416 16.38	448 17.64
700 27.56	448 17.64	480 18.90

**Mounting holes - Inner slide**



**Metric table**

Dimensions in: millimeters - inches

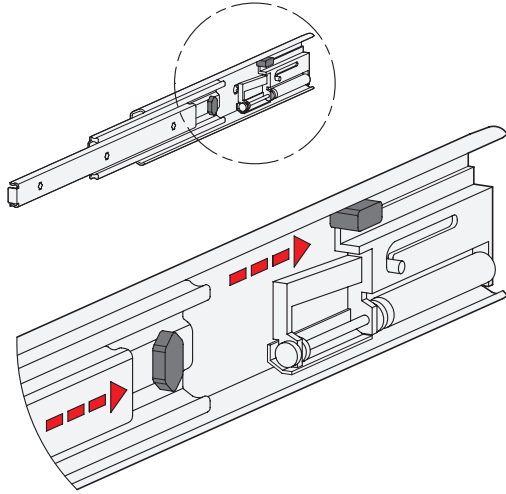
$l_1$	$i_2$	$i_3$	$i_4$
350 13.78	173 6.81	301 11.85	-
400 15.75	173 6.81	333 13.11	-
450 17.72	205 8.07	397 15.63	-
500 19.69	237 9.33	461 18.15	-
550 21.65	269 10.59	493 19.41	-
600 23.62	173 6.81	301 11.85	562 22.13
700 27.56	173 6.81	333 13.11	653 25.71

### Mounting screws

For the listed loading forces  $F_S$  to be absorbed reliably in the surrounding structure, all available countersunk holes of the outer and inner slide must be used. Failure to use mounting screws reduces the specified load capacity accordingly. The following screws can be used for mounting:

Designation - Standard		Outer slide	Inner slide
Socket countersunk head screw	DIN 7991	M 5	M 4
Phillips countersunk flat head screw	DIN 965	M 5	M 4
Phillips countersunk flat head self-tapping screw	DIN 7997	Size 5	Size 4 / 4.5

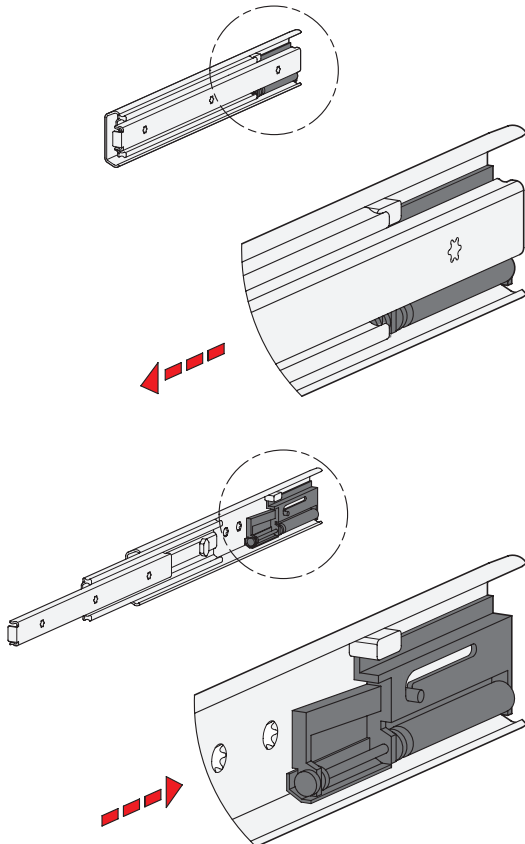
### Rubber stop



The rubber stops dampen the impact of the slide in the two end positions. This feature minimizes noise development and increases the service life. Attached to the slides in a partially concealed, partially visible manner, the stops meet each of the requirements in regards to shape, material, and hardness.

If larger static or dynamic loads occur in the direction of extension, they should be absorbed by additional end stops.

### Self-retracting mechanism, dampened



GN 1424 telescopic slides have a dampened self-retracting mechanism, which is also called “soft-close”. The dampened self-retracting mechanism is divided into two main functions and provides the best possible ease of use when closing the extension.

On the one hand, the self-retracting mechanism automatically retracts the slides on the last 40 mm of stroke to the retracted end position, where they are held in place accordingly. The retraction force is about 35 newtons per slide pair. On the other hand, the closing movement on the mentioned stroke is slowed down by the damping mechanism and thus reduces the speed considerably. An extremely smooth and gentle closing movement is achieved. This retraction force has to be overcome accordingly when opening the extension.

The dampened self-retracting mechanism is designed for load values up to 75 kg based on 60,000 cycles (LGA standard). Proper use, such as reducing the travel speed to max. 0.15 m/s when the retraction mechanism is reached, as well as compliance with the load values are required.