

- 2 Type**
- F** With rubber stop, locking device in retracted position, detach function
- 3 Identification no.**
- 1** Mounting with through holes

**Metric table**

l <sub>1</sub>	l <sub>2</sub> <sup>+3</sup> Stroke	l <sub>3</sub>	F <sub>s</sub> per pair	
			at 10,000 cycles	at 100,000 cycles
350 13.78	350 13.78	700 27.56	380 N 85.43 lbf	290 N 65.19 lbf
400 15.75	400 15.75	800 31.50	430 N 96.67 lbf	340 N 76.44 lbf
450 17.72	450 17.72	900 35.43	430 N 96.67 lbf	340 N 76.44 lbf
500 19.69	500 19.69	1000 39.37	380 N 85.43 lbf	290 N 65.19 lbf

l <sub>1</sub>	l <sub>2</sub> <sup>+3</sup> Stroke	l <sub>3</sub>	F <sub>s</sub> per pair	
			at 10,000 cycles	at 100,000 cycles
550 21.65	550 21.65	1100 43.31	330 N 74.19 lbf	240 N 53.95 lbf
600 23.62	600 23.62	1200 47.24	300 N 67.44 lbf	200 N 44.96 lbf
650 25.59	650 25.59	1300 51.18	300 N 67.44 lbf	200 N 44.96 lbf

**Specification**

- Slide profile  
Steel, zinc plated, blue passivated finish **ZB**
- Balls  
Rolling bearing steel, hardened
- Ball cage, outer slide  
Plastic
- Ball cage, inner slide  
Steel, zinc plated
- Rubber stop and detach function  
Plastic / Elastomer
- Push to open mechanism  
Steel / plastic
- Operating temperature -4 °F to +212 °F  
(-20 °C to +100 °C)
- **RoHS compliant**

**On request**

- Other lengths and hole distances
- Other mounting options
- Other finishes

**Information**

GN 1418 telescopic slides are installed in pairs. The stroke reaches ≈ 100 % of the nominal length l<sub>1</sub> (full extension). The rubber stops dampen the impact of the slide in the end position. This feature minimizes noise development and increases the service life. If larger static or dynamic loads occur in the direction of extension, they should be absorbed by additional end stops.

The telescopic slides are delivered in **pairs**. They can be installed on either the left or right side due to the design. All mounting holes are easy to reach through auxiliary holes. Only the mounting holes are shown, but other production-related holes may be present.

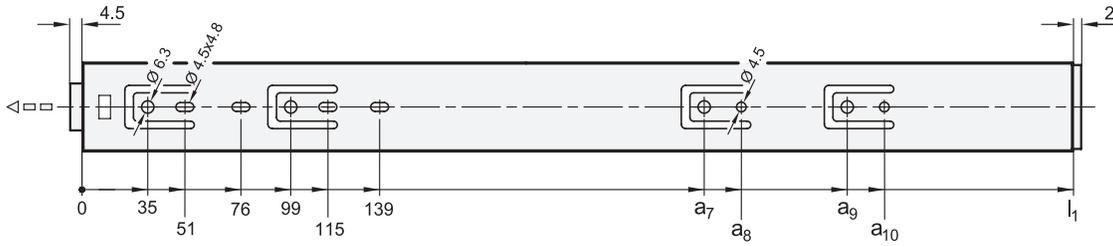
see also...

- [List of Telescopic Slide Types](#) → page 1856
- [Technical Information on Telescopic Slides](#) → page 1901
- [Telescopic Slides GN 1412 \(with Self-Retracting Mechanism\)](#) → page 1868
- [Telescopic Slides GN 1414 \(with Dampened Self-Retracting Mechanism\)](#) → page 1871

<b>How to order</b>	<b>1</b> Length l <sub>1</sub>
	<b>2</b> Type
	<b>3</b> Identification no.
	<b>4</b> Finish

**GN 1418-500-F-1-ZB**

**Mounting holes - Outer slide**



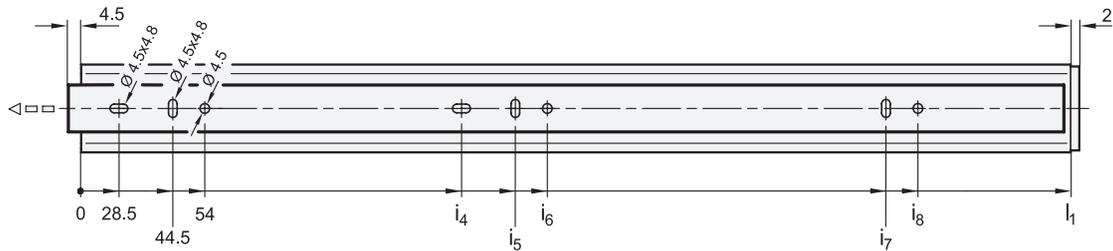
**Metric table**



Dimensions in: millimeters - inches

$l_1$	$a_7$	$a_8$	$a_9$	$a_{10}$
350 13.78	195 7.68	211 8.31	-	-
400 15.75	195 7.68	211 8.31	-	-
450 17.72	259 10.20	275 10.83	-	-
500 19.69	291 11.46	307 12.09	-	-
550 21.65	355 13.98	371 14.61	-	-
600 23.62	387 15.24	403 15.87	451 17.76	467 18.39
650 25.59	419 16.50	435 17.13	483 19.02	499 19.65

**Mounting holes - Inner slide**



**Metric table**



Dimensions in: millimeters - inches

$l_1$	$i_4$	$i_5$	$i_6$	$i_7$	$i_8$
350 13.78	125 4.92	141 5.55	150.5 5.93	269 10.59	278.5 10.96
400 15.75	189 7.44	205 8.07	214.5 8.44	301 11.85	310.5 12.22
450 17.72	189 7.44	205 8.07	214.5 8.44	333 13.11	342.5 13.48
500 19.69	189 7.44	205 8.07	214.5 8.44	365 14.37	374.5 14.74
550 21.65	189 7.44	205 8.07	214.5 8.44	397 15.63	406.5 16.00
600 23.62	253 9.96	269 10.59	278.5 10.96	493 19.41	502.5 19.78
650 25.59	253 9.96	269 10.59	278.5 10.96	525 20.67	534.5 21.04

3.1  
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3.10

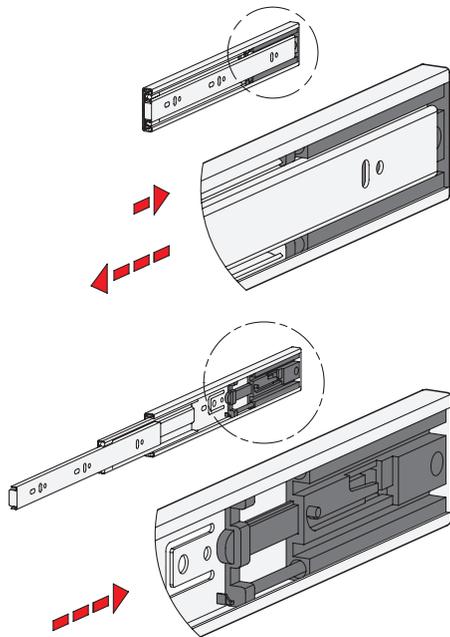


### Mounting screws

For the listed loading forces  $F_S$  to be absorbed reliably in the surrounding structure, all available through holes of the outer and inner slide having a  $\varnothing$  of 4.5 mm must be used. Alternatively, the outer slide has holes with a  $\varnothing$  of 6.3 mm for metric screws. The slotted holes,  $\varnothing$  4.5 x 4.8 mm, are also used for mounting and facilitate adjustment. Failure to use mounting screws reduces the specified load capacity accordingly. The following screws can be used for mounting:

Designation - Standard		Outer slide	Inner slide
Socket button head screw	ISO 7380	M 4	M 4
Phillips pan head screw	ISO 7045	M 4	M 4
Phillips pan head self-tapping screw	ISO 7049	ST 3.9 / 4.2	ST 3.9 / 4.2

### Push to open mechanism



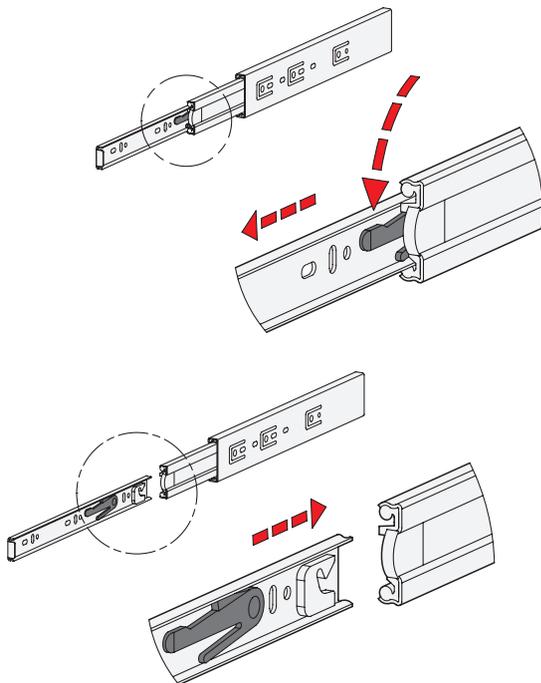
GN 1418 telescopic slides have an opening mechanism, which is referred to as “Push to Open” or “Touch to Open” mechanism. In addition to the best possible ease of use when opening an extension, this system offers the advantage to have drawers without a handle on the front side. This results in a simple and high-quality design.

The mechanism is actuated by pressing manually on the front side of the extension or drawer. The force required to activate the opening mechanism is about 40 N per slide pair. The inner slide is extended by about 4.5 mm in its basic position and can be pushed in a maximum of 8 mm in the closing direction. This is to be taken into account in the design to avoid a collision. The pressure or release point is already reached at about 3 mm, which causes the extension to slide out smoothly to about 42 mm in the opening direction after being released.

The same force has to be overcome when closing the extension. Over the last 42 mm, the travel speed is to be reduced to max. 0.15 m/s.

When closed, the slide is held in place by the opening mechanism as a type of locking device.

### Detach function



The detach function allows the extension to be completely separated from one another in the area of the middle and inner slide. This feature not only facilitates mounting, it also allows the extension to be quickly removed, for example when frequent maintenance work is performed on the components located behind.

The telescopic slide can be quickly and easily detached in the extended position through activation of the release lever, allowing the inner slide to be removed from the front.

For re-attaching the slides, the ball cages need to be moved to the extended end position. Then the inner slide is inserted to the retracted end position where it locks into place automatically.

The protected arrangement of the release mechanism prevents accidental detachment of the slide.