



Metric table

Dimensions in: millimeters - inches

s₁ +0.1 Square	e \emptyset +0.5	d Pilot hole	s₂ Max. sheet metal thickness
V 14.1	16.3 <i>0.64</i>	11 <i>0.43</i>	2 <i>0.08</i>
V 20.1	22.5 <i>0.89</i>	15 <i>0.59</i>	2 <i>0.08</i>

Specification

- Steel
- Punch and die
Steel, hardened (56-58 HRC)
- **RoHS compliant**

On request

- Punches GN 123.5 for stainless steel sheet metal

Information

GN 123 sheet metal punches allow the operator to easily punch mounting holes in sheet metal doors, for cam latches with square V14 and V20.

These punches are ideally suited for punching holes into sheet metal up to 2 mm thickness.

Assembly instructions

For drilling a pilot hole (d) we recommend using sticky tape marked with the center drilling and datum line.

Insert the pulling bolt with the punch and add the die, aligning the latter with the datum line and holding it in position with the hex nut; commence the punching operation.

How to order

GN 123-V14.1

1 Square s₁