

**Technical and assembly instructions**

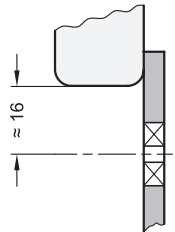
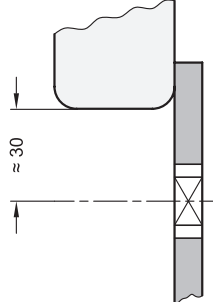
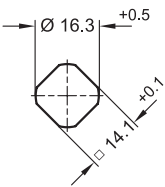
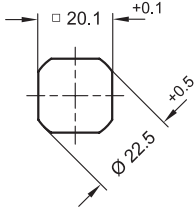
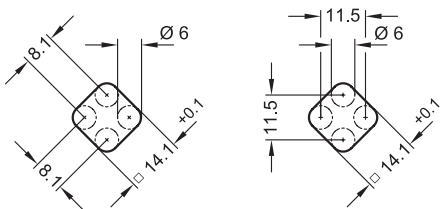
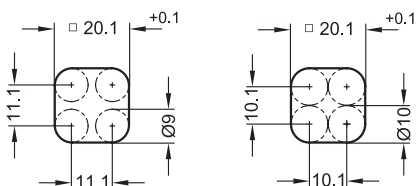
For installation, set a bore diameter in the door, cover or hatch as shown in the outline drawing below.

The latch housing is inserted into the installation bore from the front and secured from the back with the mounting nut. Then the latch arm is secured with the hex head screw.

In series production, the required installation bore in the door leaf is usually created by punching or laser cutting.

The installation bore diameter can also be created by drilling or milling as shown in the outline drawings.

The sheet metal punch GN 123 → page XYZ is also available for small series production and sheet steel with a thickness < 2 mm.

| Construction note for $d_1 = 22$  | Construction note for $d_1 = 30$  |
|---|---|
| <b>Bore distance</b>  |   |
|    |   |
| <b>Installation bore for punching or lasering</b>                                   |   |
|  |  |
| <b>Installation bore for drilling or milling</b>                                    |   |
|  |   |